

## **160-Point Quality Assurance** Inspection Ch

This Inspection Check Sheet must be 1) completed with all i indicated, and 3) retained along with repair orders and Vehi

xt	:.Color: Int.	Color:		<b>V</b> I	N:
at	te Acquired: D	ate Inspected:			
	Mechanical Co		al Do	taile)	
		ess notes for Addition	Meets	Adjust/	
4	VIN & Dealer Code Check		Stds	Repair	N/A
ı	Run and print Carfax Vehicle History Repo				
	Run a Techstream Health Check and retain dealer file	the diagnostic report in			
	Check for and perform outstanding Recalls	and applicable SSCs			
	Road Test				
2	Cold engine operation performs properly	у			
3	Throttle operates properly during cold st	tart			
4	Vehicle operates properly during warm-u	up conditions			
	Engine performs properly during operati				
	Engine reaches normal operating tempe	rature	Ш	Ш	
	Engine fan(s) operate properly		Щ		
	Brake pedal free play and travel within sp		Н	Н	
	No abnormal vibrations and noises durin	•	Н	Н	-
	ABS operates properly (via Techstream H		Н	Н	$\Box$
	Parking brake operates properly and with Seat belt material condition	nin specification	Н		
	Seat belt material condition  Seat belts operate properly with full extension	n and smooth operation	H	H	
	Transmission/clutch operates smoothly	папа зтоош орегацоп			
	Automatic transmission operates properly	during cold temperature	Ħ	Ħ	$\Box$
	Automatic transmission operates properly du				ĦΙ
	Steering has normal feel in lock-to-lock tu	• . • .	П	П	
18	Steering wheel centered in straight-line	driving			
19	Vehicle tracks and drives straight on level	. surface			
20	Tilt and telescopic steering mechanism o	perates properly			
21	Front windshield wiper operates properly in	all modes			
22	Rear windshield wiper operates properly in	all modes			
	Windshield washer fluid sprays properly				
	Replace wiper blade/inserts and ensure				
	Wipers return to correct position when o	tt			
	Speedometer functions properly	to	Н	Н	
	Odometer application registers mileage Cruise control operates properly	in every mode			$\neg$
	Heater operates properly				
	A/C operates properly		H		$\Box$
	No abnormal noise or vibration from eng	nine	$\Box$		
	No excessive wind or road noise	y···-	П	П	
	No abnormal tire vibration/steering wheel s	shimmy during road test	$\Box$		
	No abnormal squeaks/rattles within the i	, ,			
	Frame, Structure & Underbody				
	Frame/Unibody condition		Ц	Ц	
	Panel alignment and fit		Ц	Ц	
37			닏	Н	
38	Suspension-related items for wear/leaks ar	nd proper performance			

WHITE COPY: DEALERSHIP

Dealership Name:

7	neck Sheet tems checked, 2) signed by responsible persons as icle History Report in the vehicle's service history file.					
	Dealer Code:					
	Stock Number:					
Nu	mber: Mileage:					
	_					
	Frame, Structure & Underbody (cont.)	Stds	Adjust/ Repair	N/A		
	Power steering system operates properly with no leaks		Ц			
41	Wheel covers secure and reasonably free of damage  Tires are inflated to specification and free of defects and damage					
	Minimum of 5/32" tread depth remaining across tread width					
	All four tires must be of same brand, model, size, tread design,					
	speed and load rating per OEM vehicle specifications					
	Brake calipers and lines operate properly with no signs of damage The brake system contains all needed equipment (shim kit, pins,					
40	rattle clips, etc.)					
47	Brake pad/shoe linings have a minimum thickness of 50% remaining					
48	Brake rotors/drums within specifications with no abnormal grooving and discoloration					
49	Exhaust system is properly secured with no leaks					
	Engine/transmission mounts operate properly with no signs of wear					
51	Drive/axle shafts operate properly with no damage					
	CV joints/boots operate properly with no signs of wear					
53	Inspect engine for fuel, oil, coolant or other fluid leaks Inspect transmission case and pan for leaks	H				
	Differential fluid level correct with no leaks					
	Emissions & State Inspection					
56	Perform emissions test and/or state inspection, if required					
	Under Hood					
	Drive belts and hoses free of cracks and damage Confirm under-hood labels and decals					
	Air filter in good condition	H	H			
	Battery has no visible damage					
61	Perform battery check with Midtronics GR8					
62	Battery posts and cables free of corrosion and damage					
	Battery properly sized and secure Charging system operating properly and within specification	H	H			
	Engine coolant level within specification					
	Coolant specific gravity to -31° Fahrenheit					
	Change engine oil and filter Check for evidence of oil gel					
	Oil, brake, clutch, transmission, transfer case, power steering					
	and washer fluid at proper levels Under-hood fluids clear and uncontaminated					
. 0						
71	Functional & Walkaround Owner's Manual and TCUV Warranty Supplement in					
	dealer's possession					
	Fuel gauge operational					
	Battery voltage gauge operational Engine temperature gauge operational			H		
	Horn operates properly					
	Airbag(s) present with no evidence of deployment					
77	Headlights are properly aligned					

79 80 81	Brake lights operate properly	Adjust/ Repair	N/A
82 83 84 85	License plate lights operate properly No cracked, deeply hazed/yellowed or broken lenses of exterior lights		
86 87 88	HVAC panel/lights operate properly Instrument panel light dimmer operates properly Turn signals operate properly and self-cancel		
90 91 92	Rear-view interior mirror operates properly Exterior mirrors' operation and condition		
93 94 95 96	Window tinting clear and conforms to local requirements		
1	Window locks operate properly  Power windows operate from master switch and all door switches  Audio/CD/Aux system working properly, CD cartridge  present (if equipped)		
101 102	Audio speakers do not rattle at high volume and function properly Antenna is present and functional Clock operates properly 12v ACC power outlet operates properly		
1	Ashtrays (if equipped) are present and operate properly Headliner, sun visors, dash pad, upholstery, console, cup holders, trim panels and carpet are in place, in good condition and operate properly		
107	Driver floor mat (if equipped) is appropriate OEM floor mat for the vehicle, properly secured and not stacked on top of another floor mat Doors open and close properly Door locks, including child safety locks, operate properly		
109 110 111	Remote keyless entry system and smart key system operate properly 2 Master keys are present Theft deterrent system operates properly		
112 113 114 115	Memory seat control operates properly Headrests function properly		
116 117 118 119	Rear defogger operates properly Luggage compartment light operation and trim appearance Luggage compartment is clean, free of debris, no stains		
120 121	Interior remote luggage compartment release operates properly		
1	Spare tire's cover appearance and condition  Spare tire or inflator kit present  Spare tire has correct air pressure and a minimum of 5/32"  tread remaining		
127 128	No signs of damage to spare tire Spare tire and storage areas are clean Spare tire is securely fastened Jack and tools are correct, present and secured		
1	Acceptable aftermarket items checked Removal of unacceptable aftermarket items		
	Detailing and Appearance Repair Certifica (See Detailing Standards and Process Notes For Addition  Exterior Appearance		
133 134	Body surface condition  Exterior is washed, clean and free of water spots  Paint is free of swirl marks and has an even, high luster		
136 137 138	Paint is free of removable scratches Paint is free of wax residue Wheels/wheel covers are clean Wheel wells are clean Tires are clean and properly dressed		
140	Engine Compartment Compartment is clean Under-hood heat insulator pad is clean		
142			

## Inspection Check Sheet number:

_	pection check sheet number.			
3	Interior Appearance Interior is free of debris	Meets Stds	Adjust/ Repair	N/A
	Dash and vents are clean and properly dressed			
5	All crevices are clean Ashtrays and lighter are clean (if equipped)			
7	Door jambs are clean	Ī		_
3	Glove box and console compartments are clean			
)	Cabin air filter condition Seats, carpets, floor mats (if equipped) and headliner are free of stains		H	H
	Free of odor, including heavy fragrance			
2	Glass is clean and free of streaks			
,	Exterior Repairs  Reply is free of all depts			
1	Body is free of all dents Body is reasonably free of dings			
5	Paint is reasonably free of scratches and chips			
5	Vehicle is free of improper paint repairs or mismatched color			
γ	Glass is free of improper repairs  Bumpers are free of cuts, gouges and mismatched paint	H		
•	Interior Repairs			
)	Interior leather, vinyl, plastic, carpet and fabric surfaces are free			
)	of holes, rips, tears, excessive wear or fading No evidence of previous improper interior repairs			
	Additional Inspection Items (Where Applie	able	a)	
ط ا	"Fade-away" dome light operates properly			
2	Sunroof/convertible top operates properly through full range of positions		H	$\exists$
3	Seat heaters operate properly			
1	Head unit software update			
5	Navigation system operates properly and memory system cleared Transfer case smoothly switches from 2WD to 4WD and back			
-	from 4WD to 2WD			
7	Truck bed is in good condition			
3	Truck bed-liner is in good condition and secured Tailgate operates properly	H		Н
)	Backup camera operates properly	H		H
ı	Bluetooth® searches for signal			
2	SOS (Safety Connect) light illuminates green			
3	Lane Keep Assist operates properly	$\mathbb{H}$		$\mathbb{H}$
;	Dynamic Radar Cruise Control/Pre-Collision Systems operate properly Intelligent Parking Assist operates properly	Н		H
	Hybrid Components			
	Hybrid battery	П		П
<u>,                                     </u>	Battery control module (battery voltage sensor)			
3	Hybrid power management control module			
	Electric motor/generator operates properly ECVT operates smoothly and properly	H		H
5	Power inverter operates properly	H		H
7	Inverter coolant level			
3	EV/Eco/Power modes operate properly			
)	Check transaxle "park" mechanism  Multi-information display operates properly		H	$\exists$
ĺ	Touch Tracer display operates properly	H	H	H
2	Hill Start Assist Control operates properly			
3	Remote air conditioning system (if equipped) operates properly			
	Solar-powered ventilation system (if equipped) operates properly	Ш	Ш	Ш
	Required Technician Signature I certify that all mechanical items have been inspected	d.		
	Toyota Trained Technician Date			
	Required Manager Signature			
	I certify that all mechanical repair standards have been r	net.		
	Service Manager Date			
	I certify that all detailing and appearance standards have be	en me	t.	
	Used Car Manager Date			
a	<b>Customer Signature</b> scknowledge that I have received a copy of the 160-Point Inspection the Vehicle History Report and the Used Vehicle Warranty Supples	n Che ment l	ck Shee Manual.	et,
	Customer Date			
	Date			

HARD COPY: SERVICE (USED-CAR DEPARTMENT)